RISO Technical Information Bulletin

Subject: Modification to improve master removal **BULLETIN NO.: 143**

[X] Factory Modification [ ] Field Modification [ ] Safety Information [ ] Technical Information [ ] General Information [ ] Adv. Tech Information	**Applies to:** **TR1510**	**Modification Schedule:** [ ] TBS [ ] Next Call [ ] Next PM [X] As Necessary	**Factory Installed_____X_____** **Field Installed_____** **FittingTime _____**

Summary:

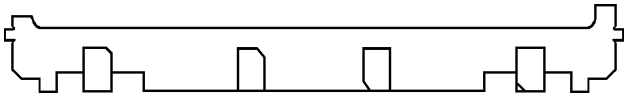
A new Master Removal Hook has been designed to better catch the lead edge of the removed master. Accordingly, the shape of the Clamp Plate has been modified to match the shape of the Master Removal Hook.

Application Tips:

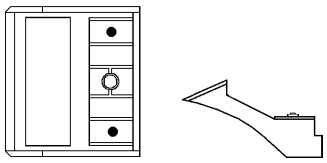
If you install new Master Removal Hooks into a TR1510, any TR drum will fit. The old and new clamp plates are compatible with the new Master Removal Hooks.

****** HOWEVER, if you have the older Master Removal Hooks you cannot use a new Clamp plate. They are not compatible.******

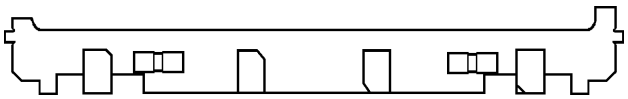
If you purchase a new print cylinder, or a color cylinder, make sure you install new Master Removal Hooks prior to using the machine.



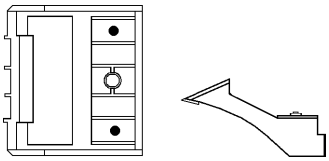
Older Clamp Plate (020-12206-405)



Older Master Removal Hook (020-14122-101)



New Clamp Plate (020-12220-009)



New Master Removal Hook (020-14140-002)

New Part Numbers:

020-12220-009	Clamp Plate 2	(**NOTE**: Parts will not be available until 1-20-97)
020-14140-002	Master Removal Hook 2	(**NOTE**: Parts will not be available until 1-20-97)

Production Cut-In: TR1510 **Serial Number: 80503964**

Note: Cylinder serial numbers are not available at this time